



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D044-662-041
Job Sheet 182493



Part No: D044-662-041

Job Qty: 3 ea

Part Name: R44 Bearpaw Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 9/21/18

Created By: Jesse White

Type: Stock

Description:

Note: IIN-D044-662 REV E IPP Rev:A New Issue 07-01-30 JLM IPP Rev:B As per Ecn 932 & 862 07-03-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Stores/Pkg-1	6-6	OCT 01 2018
110	Packaging	3 pcs	9/21/18	9/21/18	0.00	0.00	Packaging1-1	9-86-89	OCT 01 2018
120	QC	3 pcs	9/21/18	9/21/18	0.00	0.00	QC4	BB	OCT 01 2018
130	Packaging	3 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-1	BB	OCT 01 2018
135	DC	3 pcs	9/21/18	9/21/18	0.00	0.00	DC	BB	OCT 01 2018
140	QC21-FG	3 Ea	9/21/18	9/21/18	0.00	0.00	QC21	BB	OCT 01 2018

Part Op Descriptions: 135 - Photocopy bluefile & type labels per PPPD044-662-041 CHG 002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	12 Ea (4 ea)	90-Start up Operation	5079111
AN4-16A	Bolt	12 Ea (4 ea)	90-Start up Operation	5097494
D2274	Radius Block	12 Ea (4 ea)	90-Start up Operation	570 5757
D2529	Washer	12 Ea (4 ea)	90-Start up Operation	5038981
D3565-1	Wearplate	12 Ea (4 ea)	90-Start up Operation	510 7342X10
MS21042L4	Nut	12 Ea (4 ea)	90-Start up Operation	5094597

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	12	211	0
	AN4-16A	12	368	0
	D2274	12	158	0
	D2529	12	1,041	0
	D3565-1	12	12	0
	MS21042L4	12	4,171	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S114820



Part: D044-662-041

Job No: 182493

Serial No/Batch: S114820

Revision: E

Inspector:

Exp Date:

Instructions: TC STC SH02-8 Issue 2, FAA STC SR01490NY 07/07/27, EASA STC

STC
D044-662-041
S114820
07/07/27
SR01490NY

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D044-662-011 Bearpaw Installation	4.6 lb 2.10 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	128.1 in 3.25 m	589 in-lb 6.8 m-kg
D044-662-013 Bearpaw Installation	6.2 lb 2.81 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	129.1 in 3.28 m	800 in-lb 9.2 m-kg
D044-662-041 Wearplate Kit (installed on D044-662-011/-013 Bearpaw Kit)*	1.6 lb 0.73 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	128.3 in 3.26 m	205 in-lb 2.4 m-kg

*D044-662-041 weight and balance should be added to D044-662-011/-013 kits

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
4	4		D4953-1	Cushion (Replaces D2182B045 Cushion)
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		NAS1149D0463J	Washer (Replaces AN960JD416 Washer)
8	8	4	MS21042L4	Nut (or MS21042-4)

Change Record

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Part Number:	D044-662-041		
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Description:	WEARPLATE INSTALLATION	
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